

RABAMARINE PRIMER HB

CHLORINATED RUBBER BASED ANTICORROSIVE COATING

N10010

PRODUCT DESCRIPTION High build chlorinated rubber anticorrosive paint
& INTENDED USES

FEATURES

- 1) One component
- 2) Good anticorrosive performance
- 3) Quick dry

COLOUR(S) Brown, White

APPLICATION METHOD

Airless spray	: Recommended
Nozzle tip	: 0.019~0.021"
Fluid pressure	: 100~150kg/cm ²
Thinning	: 0~5% by volume
Conventional spray, brush or roller	

THINNER Thinner No. 7

MIXING RATIO Ready to use

POT LIFE	【Temperature】	5 °C	10 °C	20 °C	30 °C
		--	--	--	--

TYPICAL FILM THICKNESS	【Wet】	163 μm
	【Dry】	70 μm

SOLID VOLUME RATIO 43 %

SPREADING RATE

【Theoretical】	6.1 m ² /litre
【Practical】	Varies depending on surface conditions, environment, application, etc.

DRYING TIME	【Temperature】	5 °C	10 °C	20 °C	30 °C
	【Set to touch】	1 hr	45 min.	30 min.	15 min.
	【Dry Hard】	12 hrs.	8 hrs.	6 hrs.	4 hrs.
	【Before Flooding】	--	--	--	--

OVERCOATING INTERVAL	【Minimum】	24 hrs.	20 hrs.	16 hrs.	10 hrs.
	【Maximum】	--	--	--	--

SHELF LIFE 12 months