

RABAMARINE BTD

MODIFIED ACRYLIC / CHLORINATED RUBBER UNIVERSAL FINISH

N10021

PRODUCT DESCRIPTION Chlorinated rubber universal finish for exteriors and interiors
& INTENDED USES

FEATURES

- Excellent weathering properties
- High gloss finish
- High resistance to sea water and oil
- Compatibility with all various coating systems
- Quick drying

COLOUR(S) White, Black, Green, Oxide Red and Other Colours

APPLICATION METHOD

| | |
|-------------------------------------|-----------------------------|
| Airless spray | : Recommended |
| Nozzle tip | : 0.019~0.021" |
| Fluid pressure | : 100~150kg/cm ² |
| Thinning | : 0~3% by volume |
| Conventional spray, brush or roller | |

THINNER Thinner No. 7

MIXING RATIO Ready to use

| | | | | | |
|----------|----------------------|------|-------|-------|-------|
| POT LIFE | 【Temperature】 | 5 °C | 10 °C | 20 °C | 30 °C |
| | | -- | -- | -- | -- |

White

TYPICAL FILM **【Wet】** 99 μm

THICKNESS **【Dry】** 40 μm

SOLID VOLUME RATIO 40 %

SPREADING RATE **【Theoretical】** 10.0 m²/litre

【Practical】 Varies depending on surface conditions, environment, application, etc.

| | | | | | |
|-------------|--------------------------|--------|---------|---------|---------|
| DRYING TIME | 【Temperature】 | 5 °C | 10 °C | 20 °C | 30 °C |
| | 【Set to touch】 | 1 hr. | 45 min. | 30 min. | 20 min. |
| | 【Dry Hard】 | 6 hrs. | 4 hrs. | 3 hrs. | 2 hrs. |
| | 【Before Flooding】 | -- | -- | -- | -- |

| | | | | | |
|----------------------|------------------|---------|---------|--------|--------|
| OVERCOATING INTERVAL | 【Minimum】 | 16 hrs. | 10 hrs. | 4 hrs. | 3 hrs. |
| | 【Maximum】 | -- | -- | -- | -- |

SHELF LIFE 12 months