

## SD MARINE BUILD PRIMER

HIGH-BUILD ALKYD RUST PREVENTIVE PRIMER

N11000

PRODUCT DESCRIPTION & INTENDED USES Hgh-build general purpose alkyd primer for steel exteriors and interiors in non-immersed areas

- FEATURES
- Excellent high-build application
  - Quick drying
  - Good corrosion resistance
  - Compatibility with alkyd finish systems
  - Good workability

COLOUR(S) Oxide Red and White

APPLICATION METHOD

Airless spray	: Recommended
Nozzle tip	: 0.019~0.021"
Fluid pressure	: 100~150kg/cm <sup>2</sup>
Thinning	: 0~5% by volume
Conventional spray, brush or roller	

THINNER Thinner No.2

MIXING RATIO Ready to use

POT LIFE

<b>【Temperature】</b>	5 °C	10 °C	20 °C	30 °C
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		<i>Oxide red</i>	<i>White</i>
TYPICAL FILM THICKNESS	<b>【Wet】</b>	152 μ m	153 μ m
	<b>【Dry】</b>	80 μ m	80 μ m

SOLID VOLUME RATIO 53 % 52 %

SPREADING RATE

<b>【Theoretical】</b>	6.6 m <sup>2</sup> /litre	6.60 μ m
<b>【Practical】</b>	Varies depending on surface conditions, environment, application, etc.	

DRYING TIME

<b>【Temperature】</b>	5 °C	10 °C	20 °C	30 °C
<b>【Set to touch】</b>	3 hrs.	2 hrs.	1 hr.	30 min.
<b>【Dry Hard】</b>	16 hrs.	10 hrs.	6 hrs.	4 hrs.
<b>【Before Flooding】</b>	--	--	--	--

OVERCOATING INTERVAL

<b>【Minimum】</b>	16 hrs.	14 hrs.	12 hrs.	10 hrs.
<b>【Maximum】</b>	--	--	--	--

SHELF LIFE 12 months