

SD MARINE BTB

ALKYD UNIVERSAL FINISH COATING

N11030

PRODUCT DESCRIPTION Alkyd gloss finish for exteriors and interiors
& INTENDED USES

FEATURES

- Quick drying
- Good weathering resistance
- Good abrasion resistance
- Good workability

COLOUR(S) White, Black, Green, Oxide Red and Other Colours

APPLICATION METHOD

Airless spray	: Recommended
Nozzle tip	: 0.021~0.023"
Fluid pressure	: 100~150kg/cm ²
Thinning	: 0~5% by volume
Conventional spray, brush or roller	

THINNER Thinner No. 2

MIXING RATIO Ready to use

POT LIFE	【Temperature】	5 °C	10 °C	20 °C	30 °C
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White

TYPICAL FILM THICKNESS	【Wet】	69 μm
	【Dry】	35 μm

SOLID VOLUME RATIO 51 %

SPREADING RATE

【Theoretical】	14.6 m ² /litre
【Practical】	Varies depending on surface conditions, environment, application, etc.

DRYING TIME	【Temperature】	5 °C	10 °C	20 °C	30 °C
	【Set to touch】	4 hrs.	4 hrs.	2 hrs.	2 hrs.
	【Dry Hard】	20 hrs.	12 hr.	8 hrs.	6 hrs.
	【Before Flooding】	--	--	--	--

OVERCOATING INTERVAL	【Minimum】	24 hrs.	20 hrs.	15 hrs.	12 hrs.
	【Maximum】	--	--	--	--

SHELF LIFE 12 months